



# Welcome

Machine Learning in Predictive  
Maintenance and Safety Using MG24

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## BLUETOOTH SERIES

### tech **t**alks **UPCOMING SESSIONS**

FEB 23<sup>RD</sup> | ML in Predictive Maintenance and Safety Applications

MAR 23<sup>RD</sup> | Unboxing: What's New With Bluetooth

APR 20<sup>TH</sup> | What's New with Bluetooth Mesh 1.1

MAY 18<sup>TH</sup> | Bluetooth Portfolio: What's Right for Your Application

JUN 15<sup>TH</sup> | The Latest in HADM With Bluetooth LE

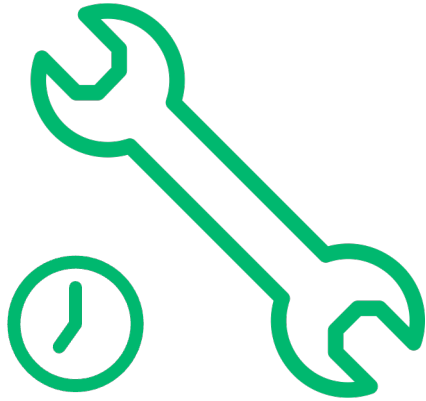
# Agenda

- What is Predictive Maintenance?
- Use of AI/ML at the Edge for Predictive Maintenance
- Silicon Labs' Solutions
- Machine Learning Tools
- Machine Learning Demonstration
- Summary & Available Resources
- Q&A

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# Predictive Maintenance and AI/ML

# Preventative vs Predictive vs Reactive Maintenance



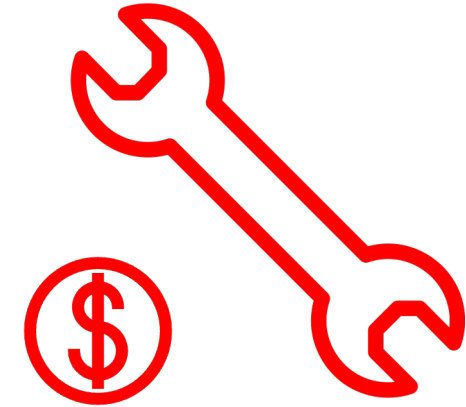
## REACTIVE MAINTENANCE

Extended downtime, specific and expensive



## PREVENTATIVE MAINTENANCE

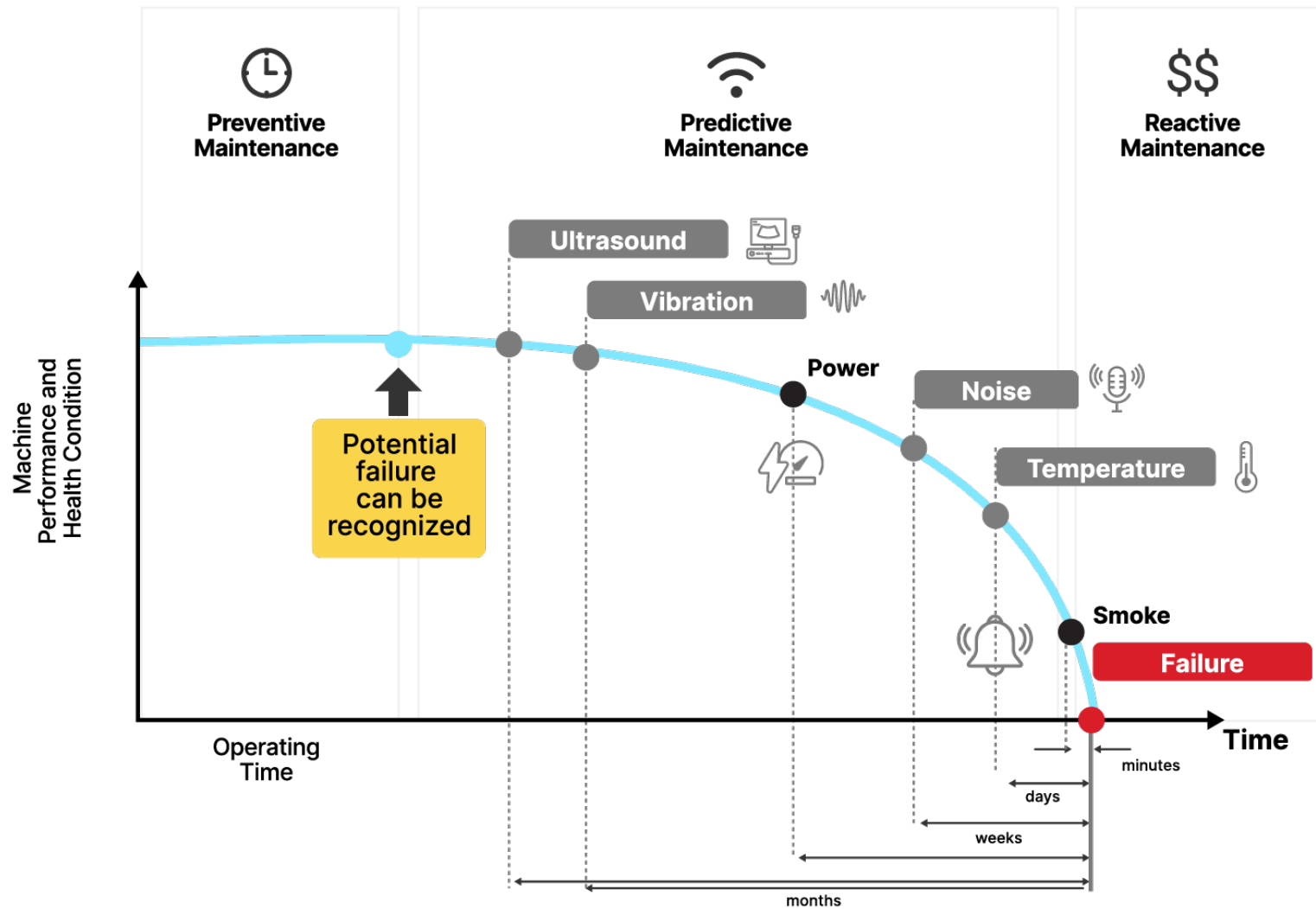
Routine downtime, unspecific, unintelligent and time-consuming



## PREDICTIVE MAINTENANCE

Insightful, intelligent, automated, adaptable, scalable and efficient

# Sensors for anomaly detection



# Why AI/ML at the Edge?

## Low Latency Required



- Mission or safety-critical applications require real-time reactions
- Large data to process - typically at vision use cases - no time to upload to anywhere to process

## Privacy and IP Protection, Security



- Data never leaves the sensing device, only inference result/metadata is transferred
- Less sensitive data to transmit, less chance to be hacked
- Protecting IP

## Bandwidth and Power Constraints



- Long range, low power, and slow networks can't transfer all TimeSeries data to process somewhere else
- Overloading of mesh network is an issue
- Large data to chunk
- Process vs. transmit tradeoff in power cons.

## Offline Mode Operation



- Local system keeps operating standalone in case of any network issue
- Connectivity is occasional or blocked by admin

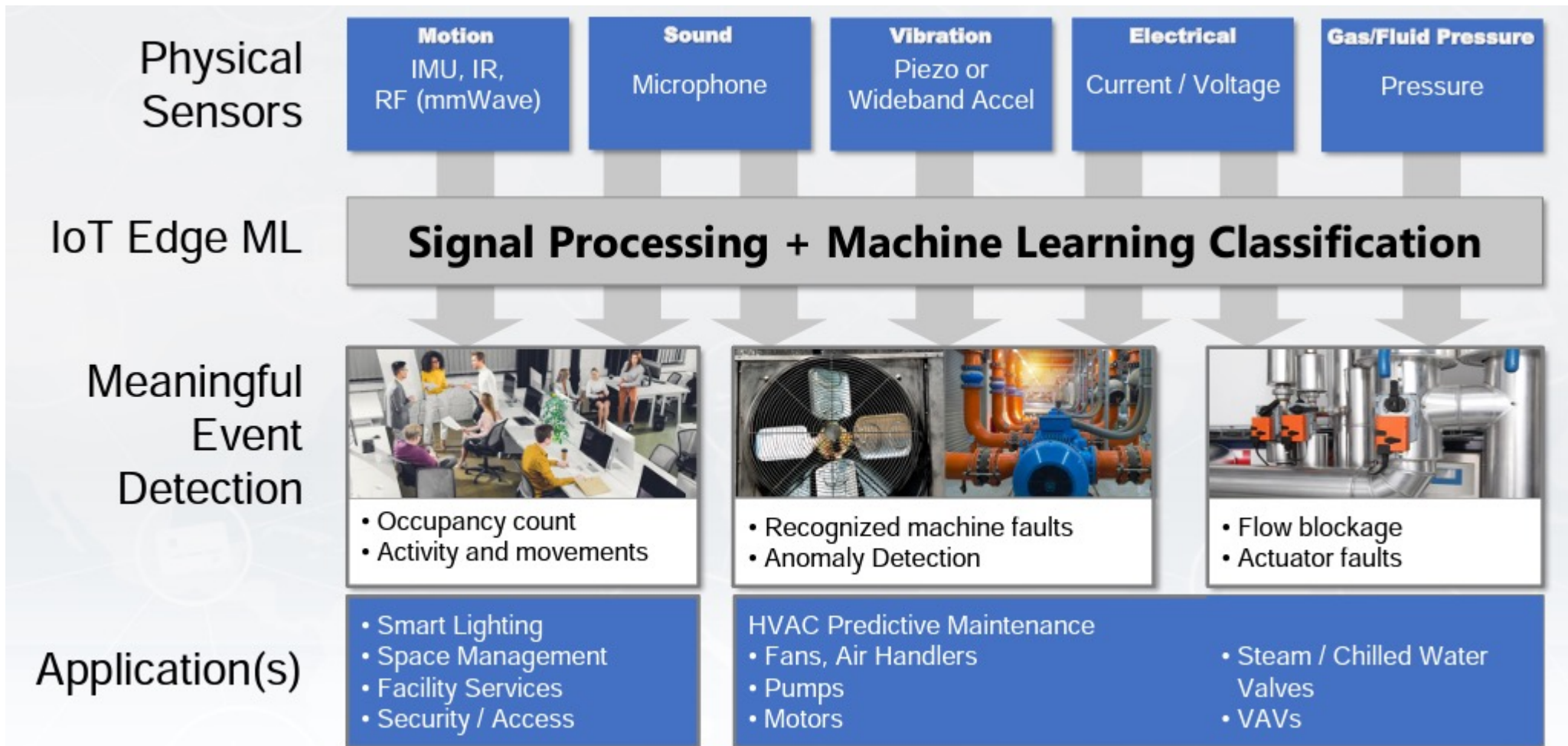
## Cost Reduction



- Network and infrastructure costs
- Data ingestion costs
- Data storage costs
- Cloud services
- Ops, maintenance
- Compact edge with ML solutions integrated to wireless SoC

Data processing is more efficient with AI/ML at the Tiny Edge – various new use cases enabled

# Use Cases for AI/ML at the Edge in Predictive Maintenance



▪ Source: SensiML – WorksWith 2021



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# **Silicon Labs' Solutions for Predictive Maintenance**

# Silicon Labs' Predictive Maintenance Solutions

- *Silicon Labs* solutions cover a **variety of IoT protocols** suited for different range, power and topography.
  - **Wi-Fi 6** for long range and dense networks
    - With cloud connection and **Bluetooth LE** combo
  - Long-range low-power **Sub-Gig**
    - With **Bluetooth LE** and **Wi-SUN**
  - **Proprietary, 15.4** and **Wirepas Mesh**
- *Silicon Labs* hardware comes with state-of-the-art Security and **advanced MVP HW acceleration engines for AI/ML for ADC and GPIO time-series sensor** applications



# BG24 and MG24: Optimized for Battery Powered IoT Mesh Devices

## Sensing at the Edge

### AI/ML Hardware Accelerator Key Features

- Optimized Matrix processor to accelerate ML inferencing with a lot of processing power **offloading the CPU**
- Real and complex data
- **up to 8x faster** inferencing over Cortex-M
- Up to **6x lower power** for inferencing
- Dedicated **Math library** to accelerate matrix and vector lin algebra ops



## Low-Power SoCs and Modules Optimized for Battery Powered IoT Mesh Devices

### High Performance Radio

- Up to +19.5 dBm TX
- 97.6 dBm RX @ BLE 1 Mbps
- 105.7 dBm RX @ BLE 125 kbps
- 104.5 dBm RX @ 15.4
- Improved Wi-Fi Coexistence
- RX Antenna Diversity

### Low Power

- 5.0 mA TX @ 0 dBm
- 19.1 mA TX @ +10 dBm
- 4.4 mA RX (BLE 1 Mbps)
- 5.1 mA RX (15.4)
- 33.4  $\mu$ A/MHz
- 1.3  $\mu$ A EM2 with 16 kB RAM

### World Class Software

- Simplicity Studio 5
- Matter<sup>1</sup>
- Thread<sup>1</sup>
- Zigbee<sup>1</sup>
- Bluetooth (1M/2M/LR)
- Bluetooth mesh
- Dynamic multiprotocol<sup>1</sup>
- Proprietary

### ARM® Cortex®-M33

- 78 MHz (FPU and DSP)
- Trustzone®
- Up to 1536kB of Flash
- Up to 256kB of RAM

### Dedicated Security Core

- Secure Vault™ - Mid
- Secure Vault™ - High

### Low-power Peripherals

- EUSART, USART, I2C
- 20-bit ADC, 12-bit VDACC, ACMP
- Temperature sensor +/- 1.5°C
- 32kHz, 500ppm PLFRCO

### AI/ML

- AI/ML Hardware Accelerator

### SoCs and Modules

- 5x5 QFN40 (26 GPIO) -125°C
- 6x6 QFN48 (28/32 GPIO) -125°C
- 7x7 SiP Module (+10 dBm)
- 12.9x15.0 PCB Module (+10 dBm)

<sup>1</sup>Requires MG24

# AI/ML on Silicon Labs' Wireless SoCs

## EFR32 Series 2 and Wi-Fi SoCs

### Higher Performance Platform

- ARM Cortex M33 (78 MHz)
- Improved radio performance
- Lower power (MCU active, TX/RX)

### Improved Security

- Secure Vault - Mid
- Secure Vault - High (select OPNs)



### Acceleration - MVP

- AI/ML acceleration
- Faster AoA/AoD calculation
- Math library (matrix and vector ops)

### AI Software

- TensorFlow Lite for Microcontrollers with accelerated kernels in GSDK
- 3<sup>rd</sup> Party end-to-end tools

### All Series 2 SoCs support ML

EFR32xG24	SiWx917
	
78MHz CortexM33 <b>AI/ML accelerator</b> 1.5MB / 256kB 2.4 GHz radio 20 dBm TX Power Secure Vault Low power	180MHz CortexM4 160 MHz NWP <b>AI/ML accelerator</b> Up to 8MB / 672kB 2.4 GHz radio 21 dBm TX Power PSA L2 Security Low power

### **xG24-DK2601B Developer kit**

#### Broad Range of Sensors

- 9-axis Inertial Sensor
- 2 Digital Microphones
- PIR sensor
- Pressure Sensor
- Relative Humidity and Temperature Sensor
- UV and Ambient Light Sensor
- Hall-effect Sensor

#### Ready to demonstrate ML

- Sample applications in GSDK
- Examples on GitHub
- Examples and tutorials in MLTK
- Many sample applications and demos from partners
- Plug&Play Sensor extensions with Sparkfun Qwiic



**Common Machine Learning software and tools on our Wireless SoC portfolio**

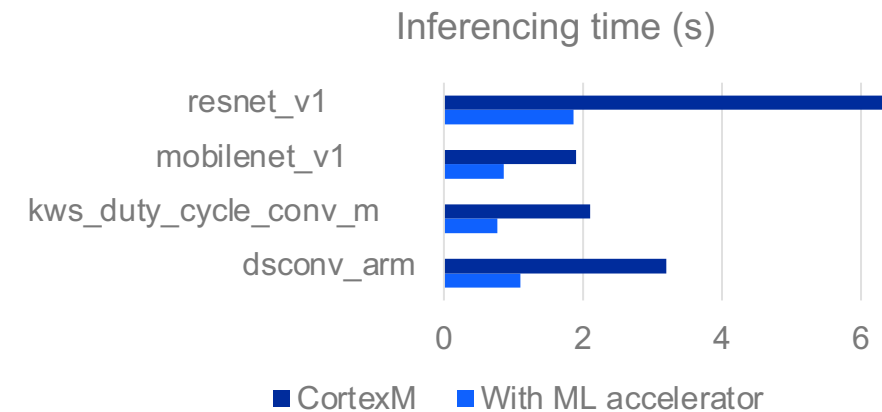
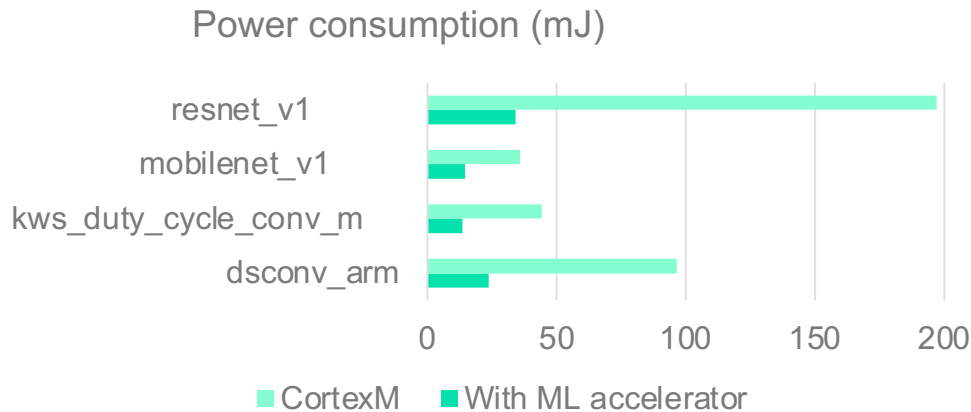
Use cases are dependent on RAM and wireless stack

# Benefits of the ML Hardware Accelerator

- Dedicated **ML computing subsystem** next to the CPU
- Optimized Matrix Vector Processor (MVP) to accelerate ML inferencing with a lot of processing power **offloading the CPU**
- **Up to 8x faster** inferencing over Cortex-M
- Up to **6x lower power** for inferencing
- Dedicated OPNs for MVP accelerated parts → EFR32MG24B[2]... or [3]



## Inferencing with ML hardware accelerator vs. CortexM\*



\*Internal performance benchmarking with standard ML models. Results are for inferencing only (not for the complete application)

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# Machine Learning Tools

# Software and Tool Support

## ML Expert

Python scripts and tutorials

 **SILICON LABS**  
Machine Learning Toolkit\*

[siliconlabs.github.io/mltk](https://siliconlabs.github.io/mltk)

 TensorFlow



TFLite Flatbuffer

TFLite-micro Interpreter

CMSIS-NN Kernels

Silicon Labs HW-  
based Kernels

Cortex M

MVP (NPU)

## ML Explorer

GUI Developer Tools

 **EDGE IMPULSE**  
[edgeimpulse.com](https://edgeimpulse.com)

 **SensiML**<sup>TM</sup>  
[sensiml.com](https://sensiml.com)

Anomaly  
Detection

**Micro.ai**  
[micro.ai](https://micro.ai)

TFLite-micro Interpreter

CMSIS-NN Kernels

Silicon Labs HW-  
based Kernels

Cortex M

MVP (NPU)

## ML Solutions

Solution Libraries

Wake Word /  
Voice Command

 **sensory**  
[sensory.com](https://sensory.com)

System Integrators

 **KLIKA·TECH**  
GLOBAL IOT SOLUTIONS



 **AITAD**  
ARTIFICIAL INTELLIGENCE TEST AND DESIGN

 Talent·Technology·Solutions  
**Bellintegrator**

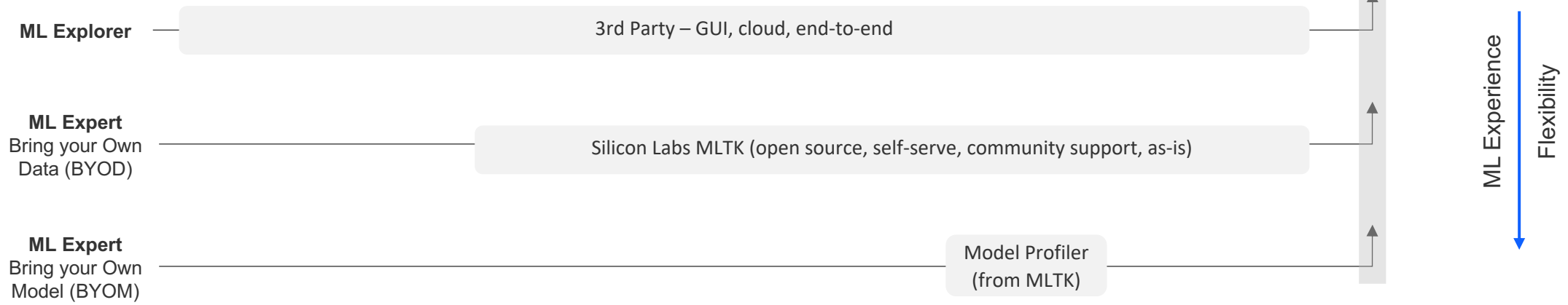
Cortex M (& MVP)

\*Machine Learning Toolkit is public but pre-alpha release

# Embedded Development with Machine Learning (supervised)



**ML Solution** bypasses the machine learning workflow, because it's based on a pre-configured library easily integrated into GSDK





# Machine Learning Development Steps

- **Goal**

- What are you trying to achieve?

- **Collect a dataset**

- Construct a dataset that you will use to train the model, some will be kept aside for testing the model.

- **Design Model architecture**

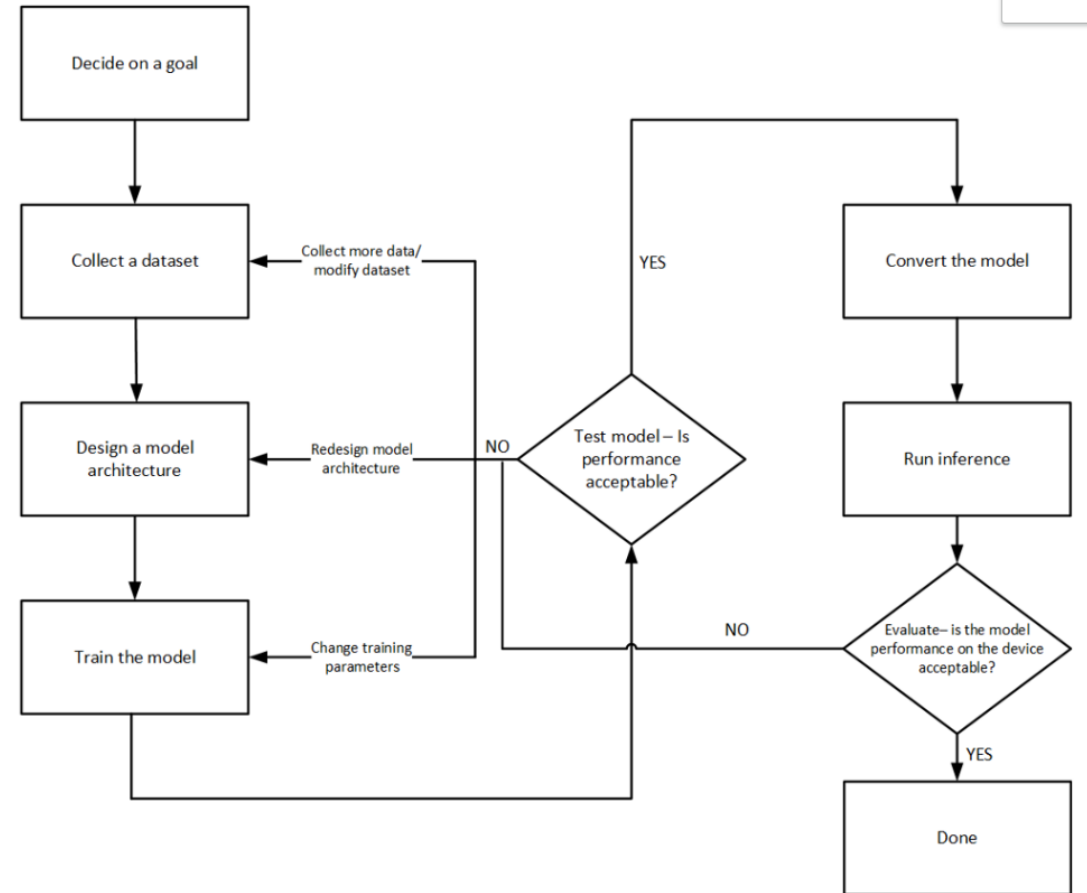
- It is not the raw data that is inputted into the model, it is the pre-processed data.
- Therefore, we must choose a pre-processing block that is relevant for the type of data we are dealing with.

- **Train the Model**

- About 80% of the dataset should be used at this stage.
- the desired output is good predictions on generalized inputs.
- Need to avoid underfitting and overfitting.

- **Test the Model**

- check the performance of the model



# Benefit of Adding Bluetooth LE

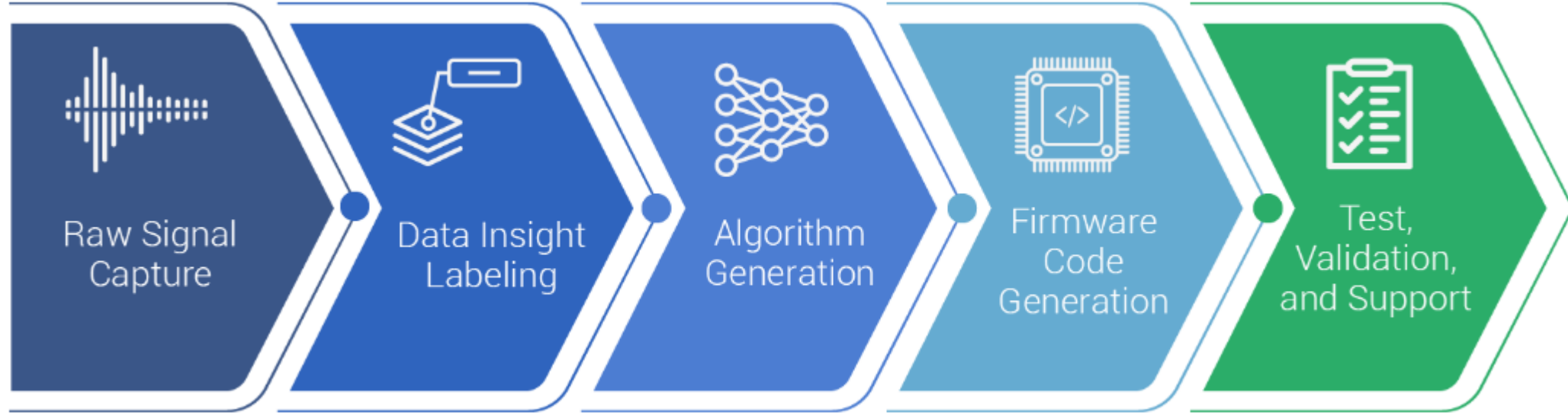


- Is a long range, high data rate, low latency wireless technology that has become ubiquitous.
- Has become the 'defacto' means of provisioning a device.
- Is very useful in particular in ML-based applications where we expect it can support the training of a model in the field, as well as local data access where necessary.
- BLE Mesh is used in some applications as the primary bearer in Industrial space today, and thus provides a cost-effective option for a ML sensor application where perhaps 15.4 is not proscribed.

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# Machine Learning Demonstration







# Example ML Process – SensiML

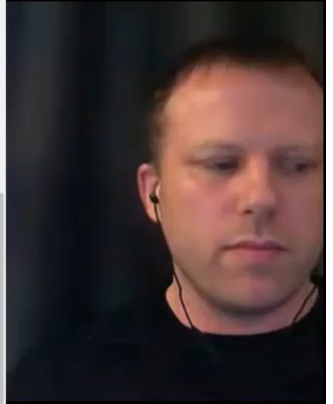


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# Example ML Process

6 results for all repositories matching **xg24** sorted by **last updated** Clear filter

- sensiml\_xG24\_dual\_audio\_imu\_capture** Public  
Example of dual IMU and Audio recognition   
● C ☆ 2 🍴 2 🔄 1 📄 1 Updated on Sep 16, 2022
- sensiml\_xG24\_recognition\_dual\_IMU\_audio** Public  
Recognition app that uses both IMU and audio sensor data   
● C ☆ 1 🍴 BSD-3-Clause 🍴 2 🔄 0 📄 0 Updated on Sep 14, 2022
- SensiML\_xG24\_Microphone\_Recognition** Public  
Example of using Sensiml tools to build a microphone recognition app for the Silicon Labs xG24 demo board   
● C ☆ 0 🍴 0 🔄 0 📄 0 Updated on Aug 25, 2022
- SensiML\_xG24\_IMU\_Recognition** Public  
Example app for the Silicon Labs xG24 to recognize up/down and side/side   
● C ☆ 0 🍴 0 🔄 0 📄 1 Updated on Apr 27, 2022
- SensiML\_xG24\_Microphone\_Capture** Public  
Project to demonstrate capturing microphone data on an XG24   
● C ☆ 0 🍴 0 🔄 0 📄 0 Updated on Apr 27, 2022
- SensiML\_xG24\_IMU\_Capture** Public  
App to capture accelerometer and gyroscope data from xG24 dev board   
● C ☆ 0 🍴 0 🔄 0 📄 0 Updated on Apr 27, 2022



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# Summary & Resources

# Machine Learning Development Kit



## xG24-DK2601B Dev Kit (on MG24)

- **Wireless SoC with multi-protocol radio**
- **ARM® Cortex-M33 with TrustZone, 256 kB RAM and 1536 kB Flash, 80 MHz**
- **AI/ML Hardware Accelerator**
- **Broad Range of Sensors**
  - 9-axis Inertial Sensor
  - 2 Digital Microphones
  - Pressure Sensor
  - Indoor Air Quality and Gas Sensor
  - Relative Humidity and Temperature Sensor Si7021
  - UV and Ambient Light Sensor
  - Hall-effect Sensor Si7210
- <https://www.silabs.com/development-tools/wireless/efr32xg24-dev-kit>



# Resources

- **Demos Available:**

- [SensiML Predictive Maintenance Demo](#)

- **Silicon Labs AI/ML Resources:**

- [ML Web Landing Page](#)
- [ML Doc Landing Page](#)
- [Machine Learning Fundamentals](#)

- **Partners' Resources:**

- [Edge Impulse](#)
- [SensiML](#)
- MicroAI



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JUN 15<sup>TH</sup> | The Latest in HADM With Bluetooth LE



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## Bluetooth LE Workshops

Attend an in-person workshop that will enable you to quickly develop an IoT product leveraging Bluetooth LE

- Free MG24 Multiprotocol Explorer Kit
- Locations and dates in the US, Canada, and Europe now through June
- Customized workshops for smart home, industrial, healthcare, and consumer applications

[Sign up here](#)



2023

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# Thank You



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